Thank you for choosing



Hud-Son Forest Equipment, Inc.
8201 State Rt. 12, PO Box 345 Barneveld, NY 13304
Fax: 315.896.2627 • e-mail: info@hud-son.com

We have an onsite technician available to answer any questions Monday - Friday 8 to 4:30 and Saturday from 8 to noon. 315-896-7297.



800-765-7297 • www.hud-son.com Chainsaw Log Debarker

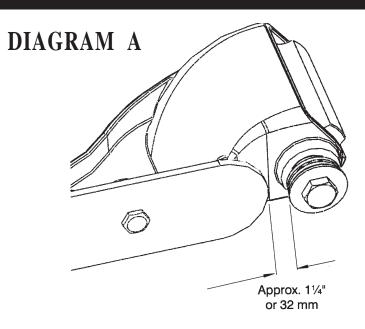


INSTALLATION AND PARTS MANUAL

Assembled in USA by HUD-SON FOREST EQUIPMENT

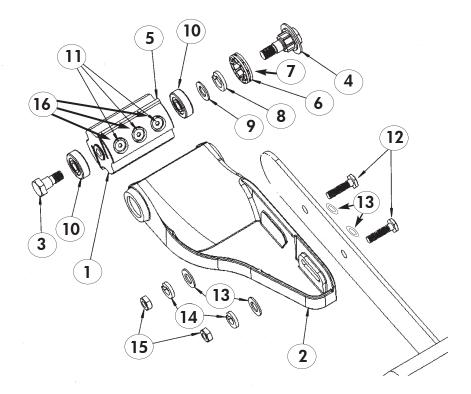
STATE ROUTE 12 BARNEVELD NY 800.765.SAW • WWW.HUD-SON.COM

Thank you for your purchase of a debarker from Hud-Son Forest Equipment. We are pleased that you chose us as your supplier of your forestry equipment.	Notes
Hud-Son Forest Equipment has been in the forestry business since 1965 and prides itself on developing new and innovative products for the forestry business. Our product line is always transforming so please check us out on the web at www.hud-son.com for the up and coming developments we are making.	
Should you have any questions feel free to contact us Monday - Friday, 8 to 4:30 and Saturdays from 8 to noon eastern time at 800-765-7297. We are always available to our customers for any questions or concerns they may have about their equipment.	
This manual is filled with the latest information and specifications at the time of publication. We have the right to make changes as they are needed. Any of the changes in our product may cause a variation between the illustrations and explanations in the manual and the item that you have purchased.	
DISPUTES All disputes, claims and causes of action arising out of the delivery, use, or warranty claims for personal injury and or property damage must:	
1. Claimant must provide a written notice of the claim or dispute to the company (at the address below) at least 30 days after the claim arose prior to commencement of any action;	
2. Company has 60 days to make a decision on the claim and will provide a written response to claimant;	
3. No action may be commenced until after the company has provided its decision on the claim;	
4. All claims against the company for any cause related to delivery, design defects, repairs, use of the equipment or warranty shall be filed in Supreme Court, Oneida County, State of New York. The parties may file for Arbitration in Oneida County New York after consent by both parties.	
5. Construction and interpretation of this agreement and any and all claims shall be subject to the Laws of the State of New York.	
6: The address for submission of claims is:	
Hud-Son Forest Equipment PO Box 345 8201 State Route 12 Barneveld, NY 13304	
7. Notices under this agreement must be in writing and sent by certified or registered mail.	



PARTS LISTS				
	PART #	DESCRIPTION	QTY.	
1	#976-021	DRUM	1	
2	#976-022	FRAME	1	
3	#976-024	SHORT STUD	1	
4	#976-023	SPLINE ADAPTOR/LONG BOLT	1	
5	#1900B	BLADE - SET OF 2	1	
6	#WKA7S7	3/8" RIM SPROCKET	1	
7	#WKJ7S7	.325 RIM SPROCKET	1	
8	#33669	1/2" LOCK WASHER	1	
9	#F-93372	1/2" FLAT WASHER	1	
10	#6201-2RS	6201-2RS BEARING	2	
11	#16003	1/4" BOLT	6	
12	#12057	5/16" BOLT	2	
13	#F-93391	5/16" FLAT WASHER	4	
14	#33666	5/16" LOCK WASHER	2	
15	#36303	5/16" NUT	2	
16	#33617	1/4" LOCK WASHER	6	

DIAGRAM B



ALWAYS USE HAND PROTECTION WHEN HANDLING A DEBARKER! INSTALLATION INSTRUCTIONS

- 1. We recommend using a 16"-20" length bar. When mounting the Debarker on the bar you will need to have the next length size larger chain. If you are using a 16" bar, you will need to use a 18: chain.
- 2. The Debarker comes with (2) drive sprockets, (1) 3/8" pitch and .325 pitch. Be sure what is on your chainsaw. Change drive sprocket accordingly. Place the chain in the drive sprocket and spin it by hand to assure the proper chain is in use.
- 3. To change the drive sprocket on the debarker, "CAREFULLY" clamp the cutting head into a vise and unscrew the drive bolt and change sprocket accordingly. Retighten.
- 4. To mount the Log Debarker, remove the original chain and back the chain adjuster all the way back towards the drive clutch.
- 5. Install the new chain and side cover. Place the chain over the Log Debarker and hold it in place against the bar with a clamping devise. Refer to Diagram(A). Center the tail of the Log Debarker into the center of the bar. Spin the chain by hand using gloves to assure the chain spins easily and evenly off and back onto the bar. A hard nose bar is the best to use but a roller nose is fine.
- 6. Drill two 5/16" holes through the bar and using the hardware supplied bolt the Log Debarker fast to the bar. Do not drill through the sprocket tip and do not over tighten the mounting bolts.
- 7. After mounting Log Debarker, tighten chain to the correct tension and run the saw to check for any problems. Your chain will have to be readjusted periodically. The blades are set at 1/32" depth at the factory.
- 8. The blades are factory set at 1/32" depth, any attempt to set the blades out further may cause shavings to become lodged under the blades and may cause chain stretch and excessive wear on the chainsaw.
- 9. THINK SAFETY Do not attempt to rout straight in. All safety rules, regulations and personal protective equipment recommended while operating chainsaw also apply when using the Log Debarker, (Eye and hearing protection, gloves, leg and foot protection must be worn while the Log Debarker is in operation.)

Notes
